

## IN THE CLAIMS

Please amend the claims as follows:

### Listing of Claims:

1-23. (Cancelled)

24. (Currently Amended) A method for making a necked laminate comprising:

a. providing a non-elastic neckable material;

b. providing a non-elastic film layer;

c. partially stretching said non-elastic film layer;

d. ~~e-~~ attaching said non-elastic neckable material to said non-elastic film to form a laminate; and

e. ~~d-~~ stretching said laminate in a first dimension to neck said laminate in a dimension perpendicular to said first dimension,

such that striated rugosities are formed in said non-elastic film layer in said first dimension.

25. (Currently Amended) The method of claim 24, ~~further comprising~~ wherein said step of partially stretching said non-elastic film layer prior to formation of the laminate ~~to renders~~ said film layer in the laminate breathable.

26. (Original) The method of claim 25, wherein said non-elastic film layer contains from about 20% to about 45% by volume of filler.

27. (Original) The method of claim 25, wherein said laminate has a WVTR of at least about 1000 g/m<sup>2</sup>/24 hours.

28. (Original) The method of claim 24, further comprising heating said laminate.

29. (Original) The method of claim 24, wherein said step of attaching comprises adhesive bonding, thermal point bonding, point bonding, or sonic welding.

30. (Original) The method of claim 29, wherein said step of attaching comprises adhesive bonding.

31. (Original) The method of claim 24, wherein said laminate is stretched to about 1.2 to about 1.6 times its original length.

32-34. (Cancelled)

35. (Currently Amended) A method for making a necked laminate comprising:

a. providing a non-elastic neckable material;

b. providing a non-elastic film layer;

c. partially stretching said non-elastic film layer;

d. ~~e.~~ attaching said non-elastic neckable material to said non-elastic film to form a laminate; and

e. ~~d.~~ stretching said laminate in a longitudinal dimension to neck said laminate in a transverse dimension,

such that striated rugosities are formed in said non-elastic film layer in said longitudinal dimension.

36. (Currently Amended) The method of claim 35, ~~further comprising wherein~~ said step of partially stretching said non-elastic film layer prior to formation of the laminate renders said film layer in the laminate breathable.

37. (Original) The method of claim 35, wherein said non-elastic film layer contains from about 20% to about 45% by volume of filler.

38. (Original) The method of claim 35, wherein said laminate has a WVTR of at least about 1000 g/m<sup>2</sup>/24 hours.

39. (Original) The method of claim 35, further comprising heating said laminate.

40. (Original) The method of claim 35, wherein said step of attaching comprises adhesive bonding, thermal point bonding, point bonding, or sonic welding.

41. (Original) The method of claim 35, wherein said step of attaching comprises adhesive bonding.

42. (Original) The method of claim 35, wherein said laminate is stretched to about 1.2 to about 1.6 times its original length.